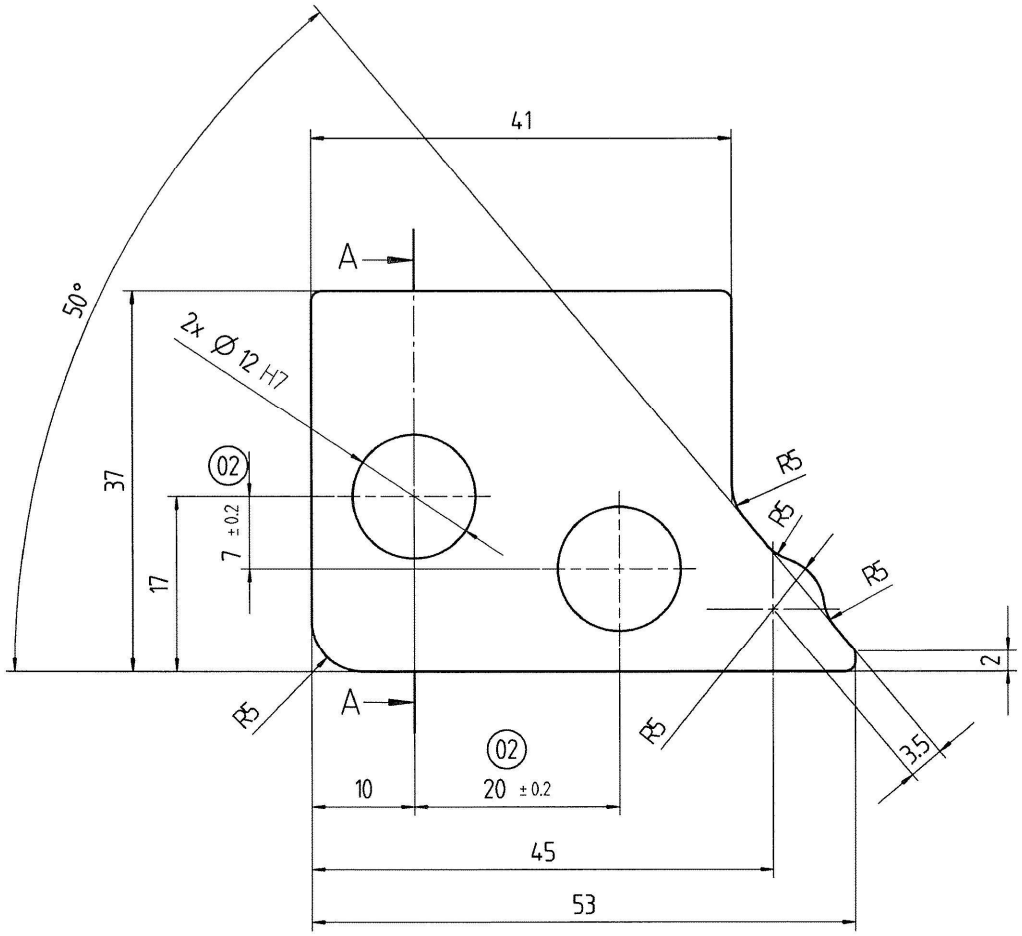
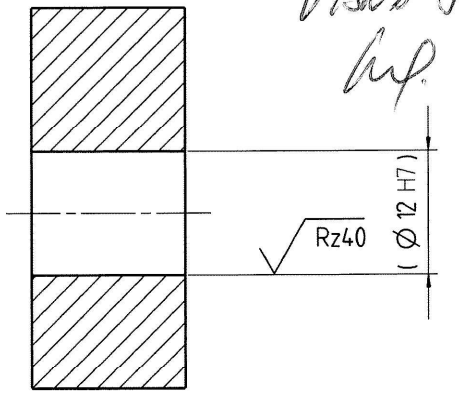
PŘEKLAD

dne: 10. 12. 2014

PROVEDLA
Vlková J.



Section A-A



NOTA : TLOUŠŤKA MAT. NEJLOŽTOVANÉ POLOMĚRY
- Metal sheet thickness : 15 mm
- Radii without dimension : R = 1
- Bend radii : R = /
RÁDIUS OHYBU

FL00132.prt

NZ 14/01373

✓ (✓ Rz40)

21-01-2015
ARCHIV
1

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5 −0.5

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 30	> 120 ≤ 120	> 400 ≤ 400	> 1000 ≤ 1000
GT coarse				
L	1	2	2	3	4
∠	1	2	4	6

Lengths (L) and angle (⊥ ∠) = ± GT

Tolerance Symbols ISO 1101

○	roundness	=1/2ø-Tol.
– ▱	straightness/flatness	= GT
◎ /	concentricity/run out	= GT
=	symmetry	= GT
/ /	parallelism	= GT
⊕	position	= GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
02	Removing dim. 10 and dim. 30	T65825		
	Adding dim. 7±0.2 and 20±0.2			

Inspection dim. ⬭ Auxiliary dim. ( )

	Date	Name
Drawn	20.11.2014	J.Fonteny
Checked	21.11.2014	T.Malivert
Auth'd		
M.check.		

Material: S235JR following EN10025-2
Blank no:
Weight: in kg 0.2

Title: steel bar
hinge

PROD.

Scale 2:1

Drawing number / / 11914012300

Sheet: 1 of: 1

Confidential document
Refer to protection notice ISO 16016

Repl. | Orig.

Review

11914012300d001 A3